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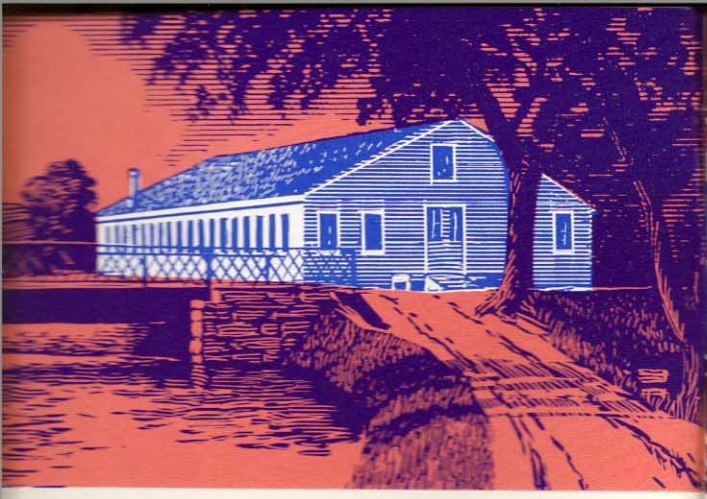

THE FIRST CENTURY...

It all began in 1876, the year the United States celebrated its Centennial with an Exhibition in Philadelphia . . . the year oleomargarine, linoleum, riveted Levis, Hires Root Beer, football, dime stores, telephones and apartment houses were introduced . . . the year land in Texas sold for 50¢ and acre and a trip by rail from San Francisco to New York City took a mere 7 days.

That was also the year Camillus Cutlery Company came into being, when an immigrant from Germany set himself up in the imported hardware and cutlery business in New York City. Business prospered until protective tariffs late in the 19th Century made imports too costly and a domestic source of good cutlery had to be found if the business was to survive. The founder located such a supplier at a small knife factory in Camillus, N.Y. and purchased the factory outright.

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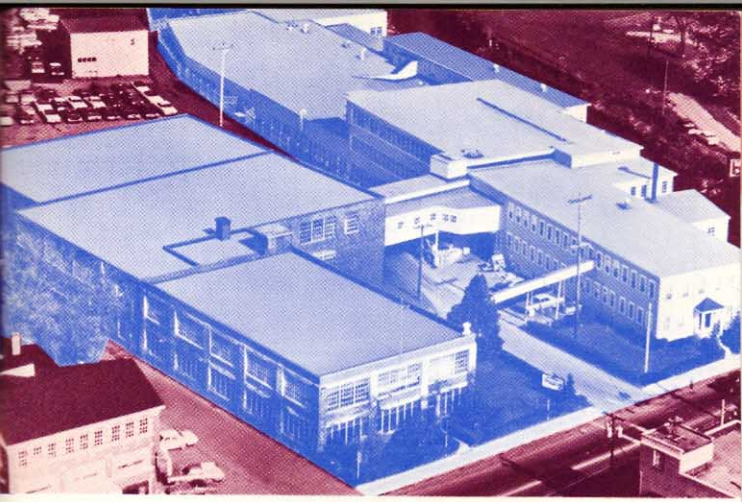

Beginning The Second Century . . .

THE CAMILLUS BRAND CONTINUES . . . under its management team and loyal employees who are dedicated to the traditions of all American quality knives for every one of our customers.

Camillus manufactures the discipline of knifemaking to build lifelong quality at a reasonable price. "The right tool at the right time."

Camillus maintains the standard in designing knives for the U.S. Military, our great outdoors, the working tradesmen, all-purpose pocket and purse needs, and a new gift jewelry collection.

Camillus is committed to the future needs and changes in American living and adds new innovation to useful pocket tool knives to service you, our valued customers.

We thank our millions of customers for their continued support of all Camillus products. Enjoy this catalog as a reference of how we build our Camillus brand knives and for you in the care of and helpful uses of any brand knife.

Any questions or service required with any Camillus knife should be directed to

Customer Service
Camillus Cutlery Co.
52 Main Street Camillus, NY 13031-1097
A.C. 315-672-8111 FAX: 315-672-8832

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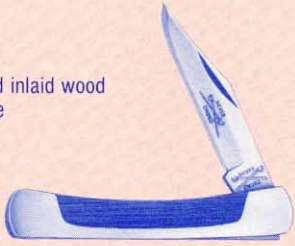
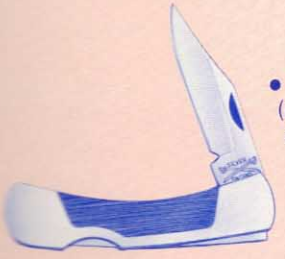
SILVER SWORD

Camillus' devotion to excellence has produced a line of knives like no other . . . the EXCLUSIVE "SilverSword"™ line. Each knife is entirely non-corrosive, contemporary styled and super-sharp. All blades are made of "SwordSteel"™ . . . a special stainless steel alloy that carries an ideal 57-58 hardness rating on the Rockwell C Scale. Individually gift packaged.

GUARANTEED SHARP for the life of your knife.
Camillus will, at any time, sharpen your "SilverSword"™ knife FREE with a minimal charge for postage and handling.

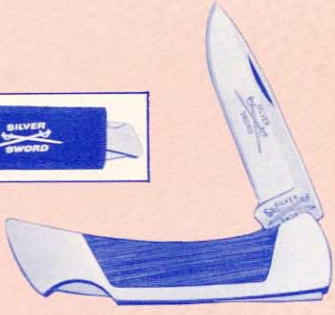
No. 802 — CANOE
• 2⅝" (closed) • Brushed stainless and inlaid wood handle • 1⅝" "SwordSteel"™ clip blade
• Gift boxed • Collectors Series





No. 812 — JUDGE
• Lok-Back • 2¼" (closed) • Brushed stainless and inlaid wood handle
• 1⅜" "SwordSteel"™ clip blade
• Gift boxed

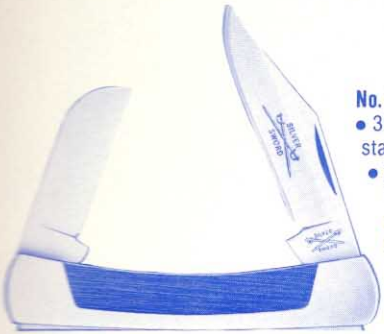
No. 814 — DEPUTY
• Lok-Back w/velour pouch
• 3" (closed) • Brushed stainless and inlaid wood handle • 2" "SwordSteel"™ drop point blade • Gift boxed



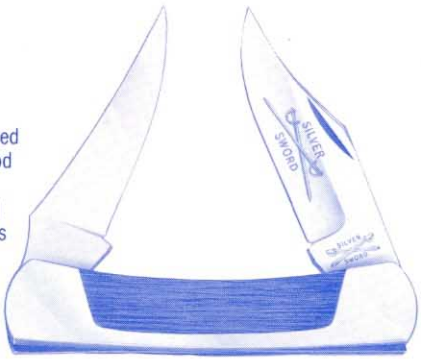
ALL AMERICAN MADE

No. 818 — SHERIFF
• Lok-back w/leather sheath • 5" (closed) • Brushed stainless and inlaid wood handle • 3⅜" SwordSteel™ clip blade • Gift boxed • Collectors Series

No. 822 — CANOE
• 2⅝" (closed) • Brushed stainless and inlaid wood handle • 1⅝" "SwordSteel™" clip and 1⅛" coping blades • Gift boxed



No. 824 — CANOE
- 3¼" (closed) • Brushed stainless and inlaid wood handle
- 2" "SwordSteel"™ clip and 1⅜" sheepfoot blades
- Gift boxed
- Collectors Series

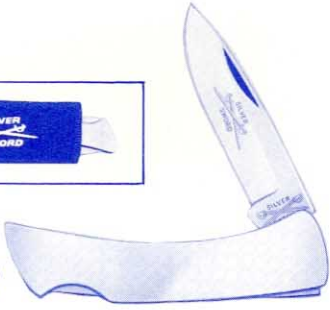


No. 826 — CANOE
- 3¾" (closed) • Brushed stainless and inlaid wood handle • 2 3/16" "SwordSteel"™ clip and 2⅜" skinning clip blades
- Gift boxed
- Collectors Series

No. 834 STOCKMAN CANOE
- 3¼" (closed) • Brushed stainless and inlaid wood handle
- 2" "SwordSteel"™ clip, 1 5/16" spey and 1⅜" sheepfoot blades
- Gift boxed

No. 836 — CANOE
• 3¾" (closed) • Brushed stainless and inlaid wood handle • 2 3/16" "SwordSteel"™ clip, 1 5/16" sheepfoot and 1⅞" spey blades • Gift boxed
• Collectors Series

No. 862 — GAMBLER
• Lok-Back • 2¼" (closed)
• Brushed stainless handle
• 1⅜" "SilverSword"™ clip blade • Gift boxed



No. 864 — MARSHALL
• Lok-Back w/velour pouch
• 3" (closed) • Brushed stainless handle • 2" "SwordSteel"™ drop point blade • Gift boxed

No. 1007 — SWORDFISH
• Fillet w/leather sheath • 13" (overall) • Wood handle
• 6⅜" Teflon coated fillet blade • Individually carded

The "American Wildlife" Series

LIMITED SUPPLIES

Stainless

No. 11 — LOK-BACK
• 4¾ in. (closed) • Brown Delrin stag handle • Sid Bell 14kt gold plated wildlife engraving under acrylic • Stainless steel clip blade. ife" • Brass bolsters • Individually gift boxed • Series includes 11A-Buck Deer, 11B-Howling Coyote, 11C-Running Deer, 11D-Charging Bear

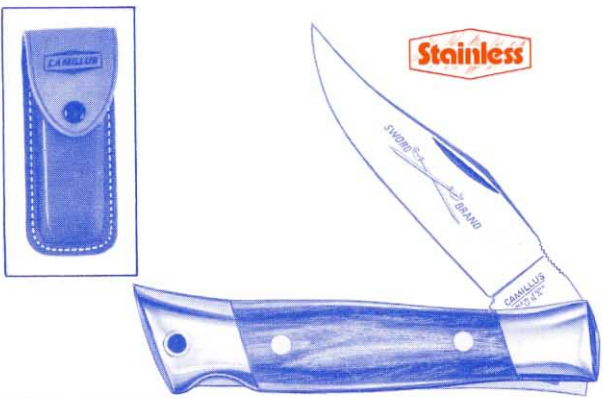
No. 11P — With Pouch

No. 1006 — FISH FILET
• 11 in. (overall) • Ivory Delrin stag handle • Sid Bell pewter wildlife engraving (bass) under acrylic • Stainless steel flexible filet blade. Etched: "American Wildlife" • Individually gift boxed w/leather sheath

FOLDING HUNTERS

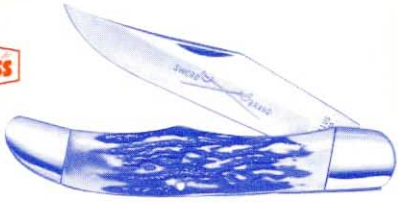
No. 2—LOK-BACK
• 3⅛ in. (closed) • Laminated Rosewood handle • Stainless steel drop point blade. Etched: "Sword Brand" • Nickel silver bolsters • Individually gift boxed w/leather pouch

No. 3—LOK-BACK
• 4⅛ in. (closed) • Laminated Rosewood handle • Stainless steel Turkish clip blade. Etched: "Sword Brand" • Brass bolsters • Individually gift boxed w/leather pouch



No. 4 — LOK-BACK
• 4¾ in. (closed) • Laminated Rosewood handle • Stainless steel clip blade. Etched: "Sword Brand" • Brass bolsters • Individually gift boxed w/leather pouch

FOLDING HUNTERS



No. 6 — FOLDING HUNTER
• 5¼ in. (closed) • Delrin stag handle • Stainless steel clip blade. Etched: "Sword Brand" • Nickel silver slanted bolsters • Individually boxed with leather pouch

No. 7 — FOLDING HUNTER
• 4¾ in. (closed) • Delrin stag handle • Stainless steel clip blade. Etched: "American Wildlife" • Nickel silver slanted bolsters • Sliding lock • Leather thong • Gift boxed w/leather pouch

No. 8P — FOLDING HUNTER
• 4⅝ in. (closed) • Delrin stag handle • Stainless steel clip blade. Etched: "Sword Brand" • Nickel silver slanted bolsters • Leather thong • Individually gift boxed with leather pouch • Collectors Series

No. 26 — FOLDING HUNTER
• 5¼ in. (closed) • Brown Delrin stag handle • Stainless steel clip and Turkish clip blades. Etched: "Sword Brand" • Nickel silver slanted bolsters • Individually gift boxed with same leather pouch as No. 6

FIXED BLADE HUNTERS

No. 1011 — "BLUE RIDGE"
• 8 in. (overall) • Brown Delrin stag handle • 3½ in. stainless steel blade. Etched: "Sword Brand" • Individually gift boxed w/ leather sheath

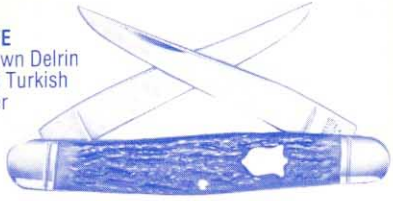
No. 1012 — "GREAT SMOKY"
• 8¾ in. (overall) • Brown Delrin stag handle • 4¼ in. stainless steel blade. Etched: "Sword Brand" • Individually gift boxed with leather sheath

No. 1013 — "YELLOWSTONE"
• 10 in. (overall) • Brown Delrin stag handle • 5 in. stainless steel blade. Etched: "Sword Brand" • Individually gift boxed w/ leather sheath

No. 1014 — "GRAND CANYON"
• 12¼ in. (overall) • Brown Delrin stag handle • 7 in. stainless steel blade. Etched: "Sword Brand" • Individually gift boxed w/ leather sheath

TRAPPING/SKINNING

No. 28 — SKINNING KNIFE
• 3¼ in. (closed) • Brown Delrin stag handle • 2 polished Turkish clip blades • Nickel silver bolsters



No. 29 — JACK KNIFE
• 3⅞ in. (closed) • Brown Delrin stag handle • Polished sabre clip and spey blades • Nickel silver bolsters

CAMPING/HIKING

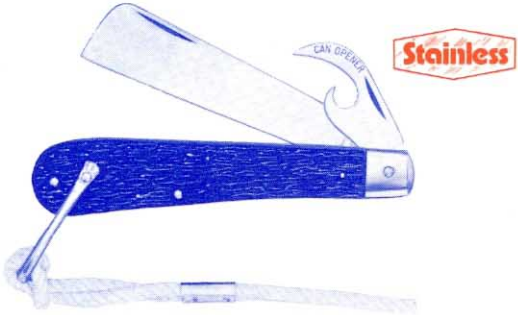
Stainless

No. 9955 — CAMP KNIFE
• 3¾ in. (closed) • Brown Delrin stag handle • Stainless steel spear blade, can opener, punch, screwdriver/cap lifter • Nickel silver bolsters • Shackle

No. S1760 — CAMP KNIFE
• 3⅝ in. (closed) • Embossed stainless steel handle (Stamped U.S.) • Stainless steel spear blade, can opener, punch, screwdriver/cap lifter • Shackle • Made to government specification #MIL-K-818D

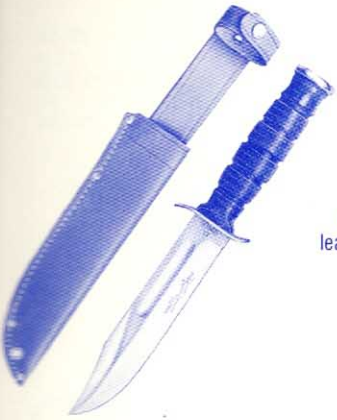
No. 695 — MARLIN SPIKE
• 4½ in. (closed) • Smooth black Delrin handle • Stainless steel sheepfoot blade, marlin spike w/lock • Nickel silver rosette rivets • Shackle

No. 697 — MARLIN SPIKE
• 4½ in. (closed) • Brown Delrin stag handle • Stainless steel sheepfoot blade, marlin spike w/lock • Nickel silver bolsters • Shackle

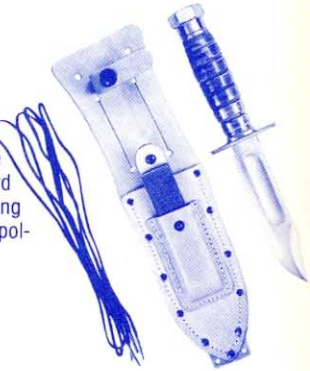


No. S702 — COAST GUARD KNIFE
• 4$^{5}/_{16}$ in. (closed) • Black Delrin stag handle • Stainless steel sheepfoot blade, can opener • Nickel silver bolsters • Shackle w/lanyard • Individually packed in sealed bag, w/instruction sheet

MILITARY/COMBAT/SURVIVAL



No. 1009 — "TRAIL BLAZER"
• 12 in. (overall) • Polished leather handle • 7" carbon steel blade w/blood groove. Etched: "Sword Brand" • Steel guard • Individually gift boxed w/ leather sheath



No. 1010 — CIVILIAN SURVIVAL
• 9½ in. (overall) • Polished leather handle • 5" carbon steel blade w/blood groove and sawtoothed top edge • Steel guard • Leather sheath w/stone pocket, sharpening stone and laces • Individually packaged in polyethylene bag

No. 5684 — MARINE COMBAT
• 12 in. (overall) • Stained brown leather handle • 7" carbon steel w/blood groove. Black phosphate coating • Steel guard • Made to gov't specifications • Individually packaged in polyethylene bag w/leather sheath

No. 5684C—Sheaths have camouflage cloth over leather.

No. 5733 — PILOT SURVIVAL
• 9½ in. (overall) • Natural leather handle • 5" carbon steel blade w/blood groove and sawtoothed top edge. Black phosphate coating. • Steel guard • Leather sheath w/stone pocket, sharpening stone and laces • Made to gov't specifications • Individually packaged in polyethylene bag

No. 5733C—Sheaths have camouflage cloth over leather.

RANCHER/FARMER/STOCKMAN

No. 64 — PREMIUM STOCK
• 3⅜ in. (closed) • Brown Delrin stag handle • Clip and spey blades, spiral punch • Nickel silver bolsters

No. 65 — PREMIUM STOCK
• 3⅜ in. (closed) • Smooth simulated ivory handle • Clip, sheepfoot and spey blades • Nickel silver bolsters

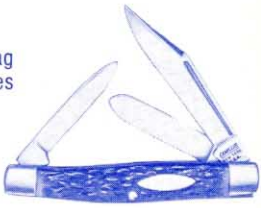
DISCONTINUED

No. 67 — PREMIUM STOCK
• 3⅞ in. (closed) • Brown Delrin stag handle • Clip, sheepfoot and spey blades • Nickel silver bolster

No. 69 — DELUXE PREMIUM STOCK
• 4 in. (closed) • Brown Delrin stag handle • Turkish clip, sheepfoot and spey blades. Etched: "Deluxe Stock" • Nickel silver bolsters • Collectors Series

RANCHER/FARMER/STOCKMAN

No. 76 — STOCK
• 3 in. (closed) • Brown Delrin stag handle • Clip, spey and pen blades • Nickel silver bolsters • Collectors Series



Stainless

No. 88 — "LOK-RANCHER" PREMIUM STOCK
• 4¼ in. (closed) • Delrin Indian stag handle • Stainless clip, sheepfoot and spey blades. Etched: "Sword Brand" • Slanted nickel silver bolsters • Sliding lock • Individually gift boxed

DISCONTINUED

No. 165 — STOCK
• 3⅜ in. (closed) • Brown Delrin stag handle • Stainless clip, spey and pen blades. Etched: "Razor Edged Stainless" • Nickel silver bolsters • Individually gift boxed w/sharpening steel • Collectors Series

Stainless

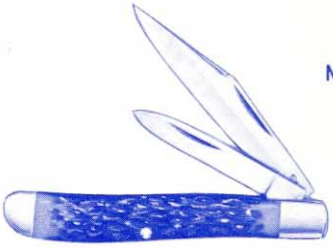
No. 179 — PREMIUM STOCK
• 3⅞ in. (closed) • Brown Delrin stag handle • Stainless clip, sheepfoot and spey blades. Etched: "Razor Edged Stainless" • Nickel silver bolsters • Individually gift boxed w/sharpening steel • Collectors Series

Stainless

GENERAL PURPOSE (JACK)

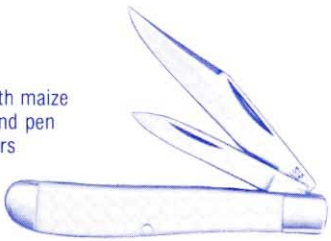
No. 14 — JACK
• 3⅜ in. (closed) • Brown Delrin stag handle • Clip and pen blades • Nickel silver bolsters

No. 18 — JACK
• 3⅞ in. (closed) • Brown Delrin stag handle • Clip and pen blades • Nickel silver bolsters
• Collectors Series

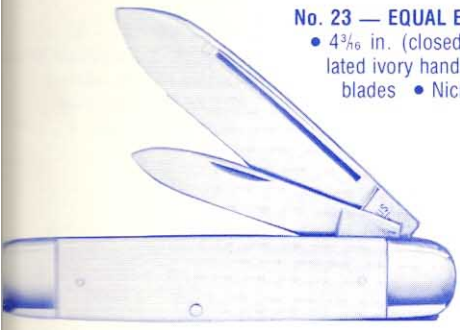


No. 21 — PONY JACK
• 2 13/16 in. (closed) • Brown Delrin stag handle • Sabre clip and pen blades • Nickel silver bolsters

No. 22 — PONY JACK
• 2 13/16 in. (closed) • Smooth maize Delrin handle • Sabre clip and pen blades • Nickel silver bolsters
• Collectors Series

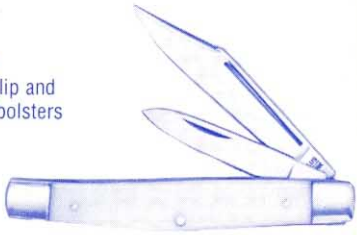


GENERAL PURPOSE (JACK)



No. 23 — EQUAL END JACK
• 4 3/16 in. (closed) • Smooth simulated ivory handle • Spear and pen blades • Nickel silver bolsters

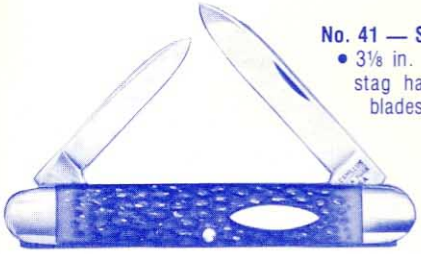
No. 24 — JACK
• 3 in. (closed) • Smooth simulated ivory handle • Clip and pen blades • Nickel silver bolsters • Collectors Series



No. 51 — BARLOW
• 3 3/8 in. (closed) • Brown scored Delrin handle • Clip and pen blades • Steel bolster

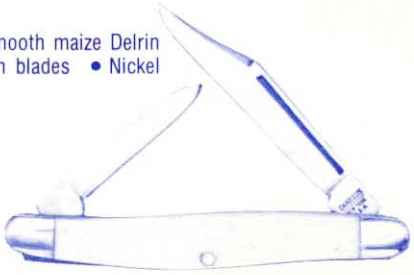
No. 177 — JACK
• 3 in. (closed) • Brown Delrin stag handle • Stainless clip and pen blades. Etched "Razor Edged Stainless" • Nickel silver bolsters • Individually gift boxed w/sharpening steel • Collectors Series

GENERAL PURPOSE (PEN)

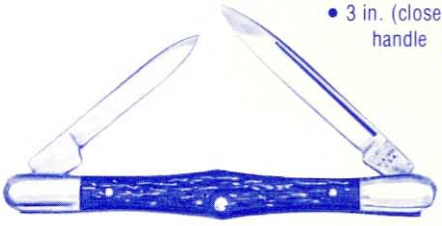


No. 41 — SENATOR PEN
• 3⅛ in. (closed) • Brown Delrin stag handle • Spear and pen blades • Nickel silver bolsters

No. 48 — PEN
• 2¾ in. (closed) • Smooth maize Delrin handle • Clip and pen blades • Nickel silver bolsters
• Collectors Series

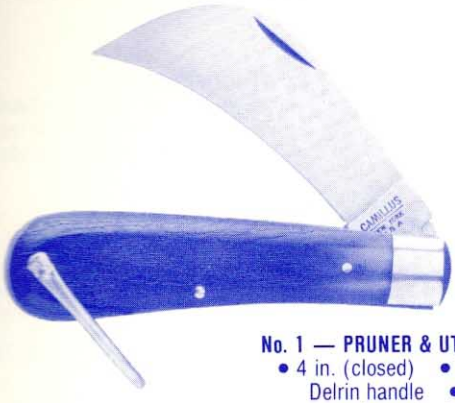


No. 49 — PEN
• 3 in. (closed) • Brown Delrin stag handle • Spear and pen blades
• Nickel silver bolsters



No. 91 — CONGRESS, 4 Bladed
• 3⅞ in. (closed) • Brown stag handle • 2 sheepfoot, 2 pen blades • Nickel silver bolsters

UTILITY TOOLS



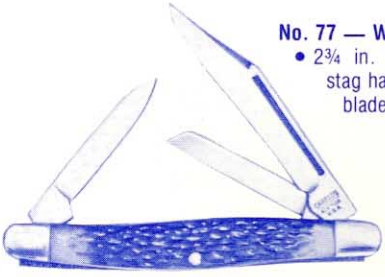
No. 1 — PRUNER & UTILITY
• 4 in. (closed) • Wood grain Delrin handle • Pruner blade w/brass lock • Steel bolster • Shackle

No. 27 — ELECTRICIANS KNIFE
• 3¾ in. (closed) • Wood grain Delrin Handle • Spear blade and screw driver w/lock • Nickel silver bolster • Shackle

No. S-1705 — LINEMAN'S JACK
• 3¼ in. (closed) • Wood grain Delrin handle • Sheepfoot blade • Nickel silver bolster • Shackle

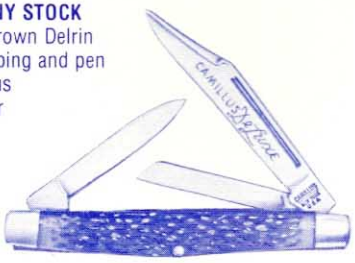
WOODCARVER/WHITTLER

No. 72 — WHITTLER
• 3⅝ in. (closed) • Brown Delrin stag handle • Sabre clip, pen clip and coping blades
• Nickel silver bolsters



No. 77 — WOODCARVER
• 2¾ in. (closed) • Brown Delrin stag handle • Clip, pen and spey blades • Nickel silver bolsters

No. 83 — DELUXE PONY STOCK
• 2⅝ in. (closed) • Brown Delrin stag handle • Clip, coping and pen blades. Etched "Camillus Deluxe" • Nickel silver bolsters



SHEATHS & POUCHES

No. 102 — For No. 2 Lok-Back
Top grain leather with belt slot. Heavily saddle stitched and corner riveted for extra strength.

No. 106 — For No. 6 & 26 Folding Hunter
Top grain leather with belt slot. Heavily saddle stitched and corner riveted for extra strength.

No. 108 — For No. 8 Folding Hunter
Top-grain leather with belt loop. Heavily saddle stitched and corner riveted for extra strength.

No. 211 — For No. 11 "American Wildlife"/ Lok-Back
Top grain leather with embossed basket weave pattern. Belt slotted. Heavily saddle stitched and corner riveted for extra strength.

SHARPENING EQUIPMENT

No. 9380 "CAM-STONE" SHARPENING STEEL
An abrasive coating is firmly bonded to steel mandrel producing a uniform and extremely sharp cutting edge. (overall length: 4 in.)

No. 9381 (SOFT) NATURAL ARKANSAS OILSTONE
Best general purpose oilstone available. Ideal for those who require a keen, polished edge in a hurry. Comes complete with leather pouch. (Stone: 6 in. x 1⅝ in. x ½ in.)

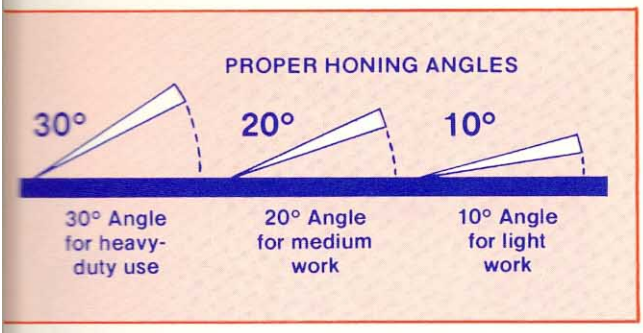
No. 9382 (HARD) NATURAL ARKANSAS OILSTONE
For the final polish of an already sharp blade. Leather pouch included. (Stone: 6 in. x 1⅝ in. x ½ in.)

No. 9383 (SOFT) NATURAL ARKANSAS OILSTONE
Pocket size. Ideal for sharpening anywhere. A general purpose stone. Leather pouch included. (Stone: 3 in. x 1 in. x ¼ in.)

No. 9384 (HARD) NATURAL ARKANSAS OILSTONE
Pocket size . . . for that final polish. Comes complete with leather pouch. (Stone: 3 in. x 1 in. x ¼ in.)

No. 9385 — CAMILLUS HONING KIT
Contains: 4¼ in. x 1⅝ in. x ½ in. Soft Arkansas Oilstone, 3 in. x 1 in. x ¼ in. Hard Arkansas Oilstone, 4 oz. can Honing Oil. Comes in clear plastic case.

FACTS YOU SHOULD KNOW ABOUT SHARPENING A KNIFE

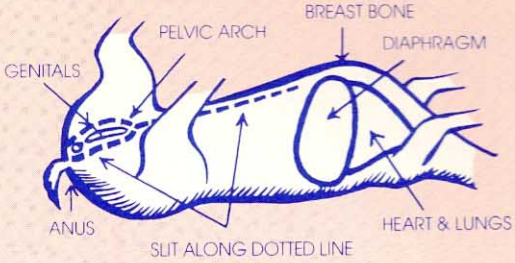


Some general suggestions to help you keep your knife sharp:

1. Use a good medium-fine stone or steel, moistened with light oil.
2. Be sure to maintain the same honing angle during all strokes. A 20° angle makes a good all around edge.
3. Blade should be drawn edge first across face of stone.
4. Count your honing strokes. Then turn blade over and hone the other side with an equal number of strokes.
5. Start strokes with heavy pressure. Then ease off to lighter pressure and finish off with a light stroke. (This applies to both sides of blade).
6. For that extra keen edge, strop on leather.

HOW TO DRESS DEER

FIELD DRESSING

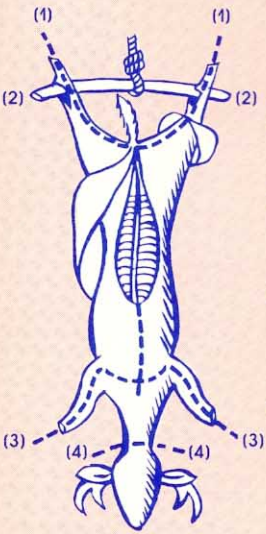


(1) Turn deer on back, cut and remove genitals.

(2) Being careful not to cut the bowels, slit abdomen from pelvic arch to breastbone.

(3) Free intestines by cutting around anus.

(4) Slit diaphragm . . . reach into chest cavity, cut wind pipe and gullet, pull back heart and lungs and remove internal organs.



SKINNING

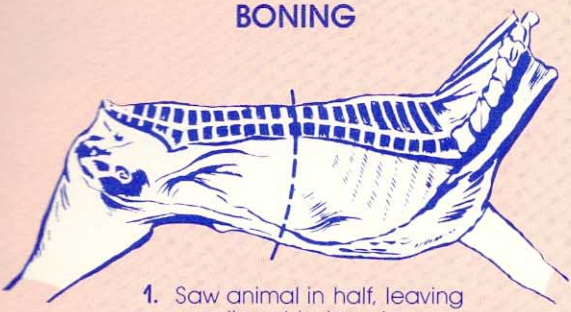
(1) Just below hock joints, cut around hind legs . . . sever hide and tendons.

(2) Peel back hide, slit tendon membrane and insert gambrel for hanging deer.

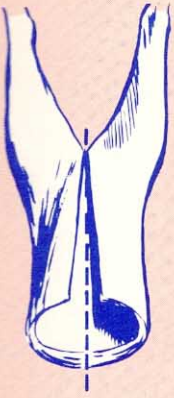
(3) Remove hide to breastbone, slit hide to brisket and along inside fore legs. Skin legs and snap off hooves.

(4) Cut neck muscles at skull base . . . work down hide and twist off head.

BONING



1. Saw animal in half, leaving one rib on hindquarters.

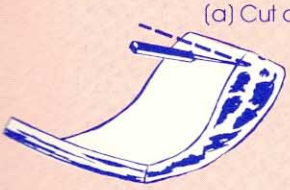


2. Saw hind-quarters into 2 equal parts.

3. Saw loin off at highpoint.

4. TO REMOVE TENDERLOIN

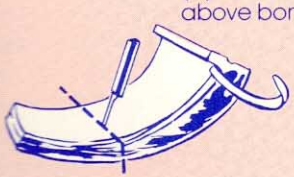
(a) Cut across bone line.



(b) Carefully separate tenderloin.

5. BONING LOIN

(a) Remove rib. Remove flank 1" above bones.



(b) Cut backbone away.

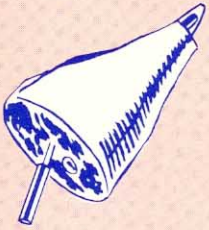
(c) Cut loin from bones.

6. BONING ROUND

(a) Cut joint and tissue and remove shinbone.

(b) Remove hip.

(c) Follow hipbone closely with knife and remove bone.



(d) Remove "oyster" (a meat and fat deposit).

(e) Remove aitch-bone by pulling firmly with free hand while you cut.

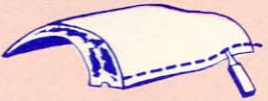
(f) Insert knife on top of leg bone and follow the top of the bone and natural seam.

(g) Remove the top by following natural seam all around.

(h) Turn piece, get under large bone with knife. Cut close to bone and remove it. Now remove shin meat.

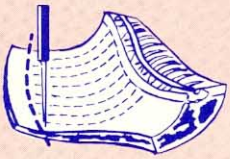
7. BONING FOREQUARTERS

(a) Remove shin and blade by lifting shin and cutting beneath it to end of blade.



(b) Cut deeply along the backbone.

(c) Cut along end of ribs at point cartilage begins.



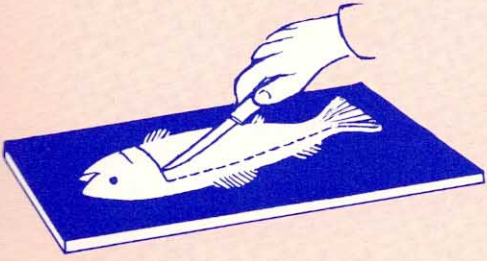
(d) Pull meat downward, free of rib bones . . . cut meat free of skeletal structure to neck.

HOW TO FILLET FISH

Filleting is the best way to prepare larger fish for cooking or freezing because it neatly separates the edible parts from the remainder of the fish. Skin may be left on or off, depending upon the way you like it.

1

Begin by washing the fish and blotting it dry, then placing it on a flat cutting board. Plywood rubbed with cooking oil makes an excellent board.



2

Hold the head with one hand and make a shallow slit from top to bottom in back of the gill. Make sure the slit is not too deep.

3

Using the fine tip of your fillet knife, make a slit along the backbone to the tail. Avoid cutting through the bones.

4

Insert knife tip into slit near the head and gently slice down the back, keeping knife flat over the ribs.

5

Work the blade tip through until it comes out along the belly. Peel the flesh back as you are cutting. Slice back to tail . . . then cut the fillet loose from the rest of the fish.

6

Turn the fish over on the other side and repeat the process.

7

Remove the skin by laying the fillet flat against the board and trimming the fillet loose.

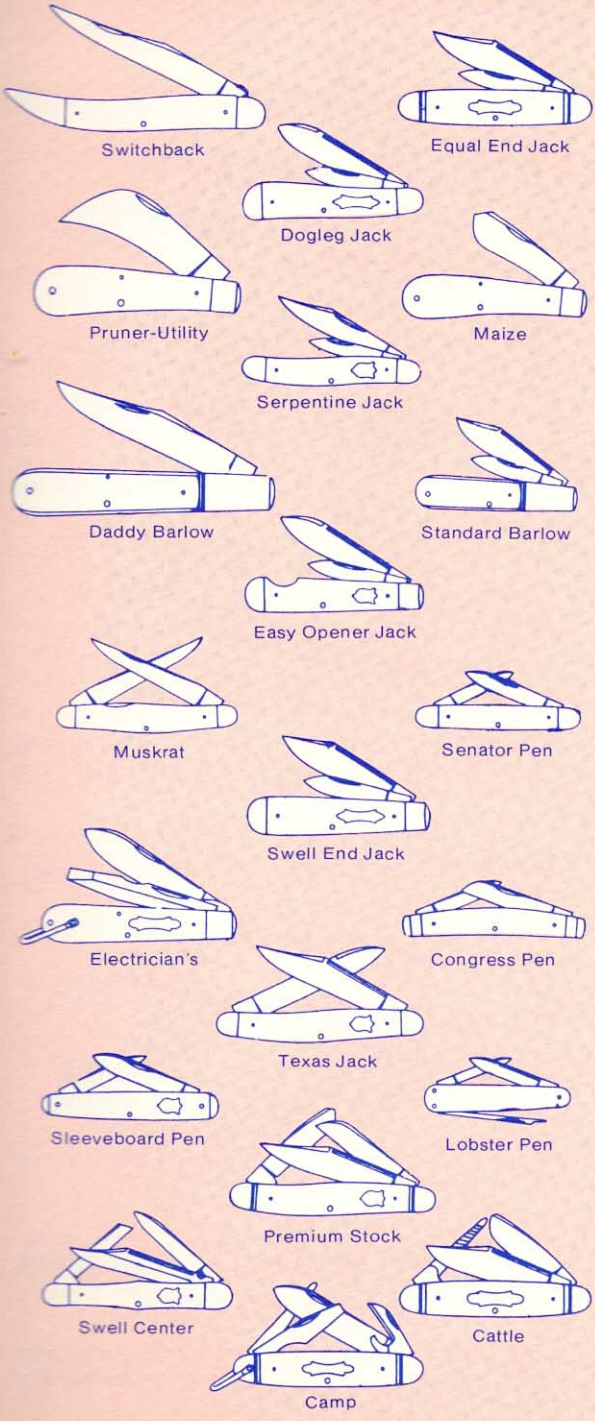
8

The fillets are now ready for cooking or freezing to be enjoyed at a future date.

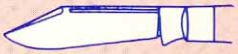
9

Be sure to wash your knife with fresh water and wipe it dry before inserting back into the sheath. To remove fish odor from your fingers wash with a little lemon juice.

KNIFE PATTERNS



KNIFE BLADES


Clip

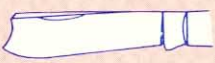
Long Clip

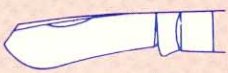
Sabre Clip

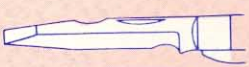
Turkish Clip

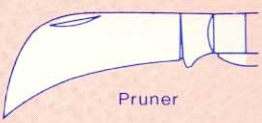
Skinning

Spear


Razor


Maize


Screwdriver


Pruner

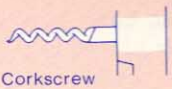
Race or
Timber Scribe

Spey

Pen Clip

Plain Punch

Spiral Punch


Corkscrew

Sheepfoot

Coping

File

Screwdriver-Caplifter

Pen

Lobster File

Canopener
(new type)

HOW A CAMILLUS KNIFE IS MANUFACTURED

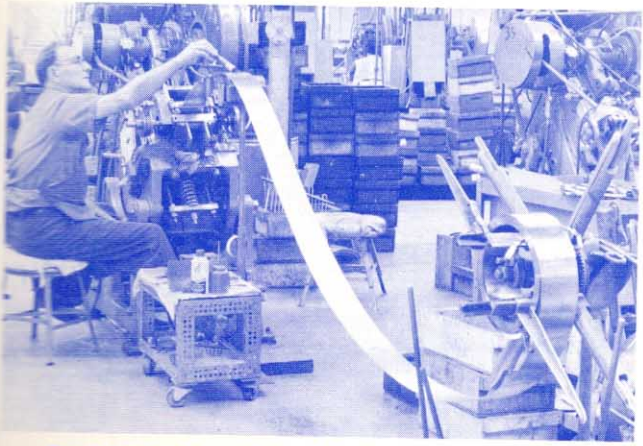
CAMILLUS
has the edge!

The cutting keenness of each and every Camillus blade quickly demonstrates that Camillus has the edge. Camillus also has the "edge" in a more complete sense — in an over-all superiority in manufacturing of fine quality knives . . . at low relative cost. Let's look into the reasons behind this proven performance.

Fine Cutlery Steel

The basic quality of a knife rests in the steel used in the blades and springs. For this reason Camillus has devoted unceasing research to the development of the finest steel that can be made for pocket and hunting knives . . . the finest that skilled craftsmen, modern controls and years of experience can produce.

The keen edge of the Camillus blade starts with a special ore. Under utmost care this ore is converted into high-quality pig iron, and refined to top-quality steel. This steel is made to specifications developed by the steel manufacturer and Camillus.



Stamping out brass linings, blades, center scales, etc.

During the manufacturing process the steel is continually analyzed, chemically and metallurgically. When the steel arrives at Camillus, it is again completely analyzed by an independent metallurgical laboratory.

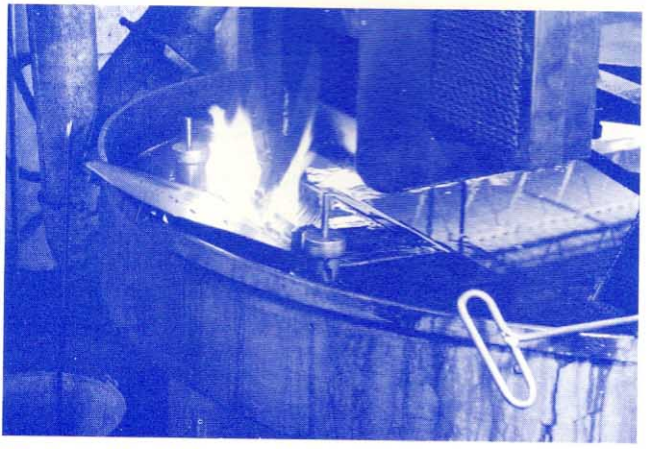
Finest Quality Blades and Springs

The steel is blanked to an absolutely accurate shape without disturbing the special strength-structure rolled into the steel at the steel mill. Then one of the most important operations in the manufacturing of a knife takes place—the hardening and tempering of the blades and springs. With the newest equipment and by the use of precise electrical controls, instead of the fallible human eye, Camillus achieves the exact degree of hardness and toughness desired for strong, durable blades with keen, long-lasting edges . . . blades that can really take it. This exactness is attained with a uniformity never before found in pocket cutlery.

Special grinding, glazing and polishing machines impart exact bevels and a sleek, mirror-like finish. The edge is put on with a delicate human touch, mechanically guided to the perfect keenness required in all Camillus blades.

Carefully Selected Materials

Good quality in every component part and every material is essential to good quality in a knife. One of the



Steel used for blades are hardened by immersing in hot lead bath and quenched in oil solution.

quality producers of non-ferrous metals in the world, supplies brass . . . brass carefully alloyed and rolled to specifications known to be the best.

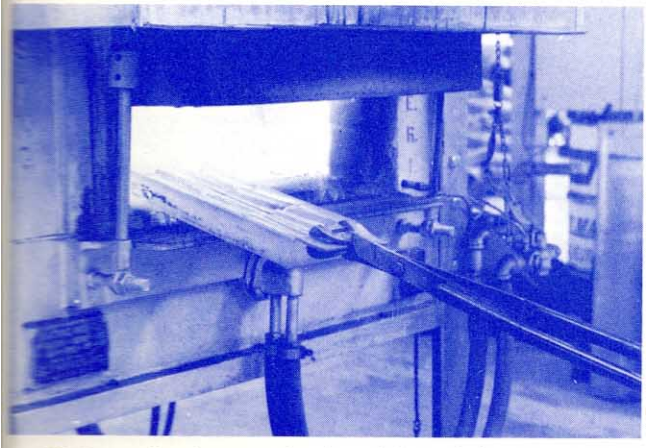
Eighteen percent nickel silver that stays bright longer —used on bolsters, shields and some rivets and linings—is manufactured with the same exacting care.

Delrin handles are chosen for sturdiness and for fineness and performance of design detail.

Skilled Workmanship

Machines are controlled by workmen and are only as good as their operators. One of the prime benefits of being one of the oldest of the large manufacturers of pocket knives in America is that through the years Camillus has acquired and trained the finest cutlery personnel . . . experts who have learned their trade in association with the latest equipment and manufacturing methods . . . men and women who have grown up in the tradition of fine cutlery. These skilled cutlers are constantly training younger successors, apprentices who have shown special skills in each branch of quality knife manufacturing.

The result of this superior workmanship is knives in which quality speaks for itself, with blades that fit properly, that open and shut with a click . . . knives



Blades and springs are hardened through heat treatment.

with handles that match perfectly to the bolster, with backs that are smooth and polished, with edges that really cut and keep cutting . . . knives that you yourself will want to own.

Precision Production

Augment this skilled workmanship with the best modern equipment and you have the perfect combination for the manufacture of top-quality knives. Camillus has taken full advantage of the vast technological improvements to install the most efficient and accurate high-speed machinery. At vital points it holds tolerances to two one-thousandths of an inch . . . the breadth of a human hair . . . getting an accuracy of mechanical fit never before achieved in pocket knife manufacture. Optical, electrical and mechanical testing apparatus, and gauge blocks, controlled to one ten-thousandth of an inch, maintain and constantly check this precision production.

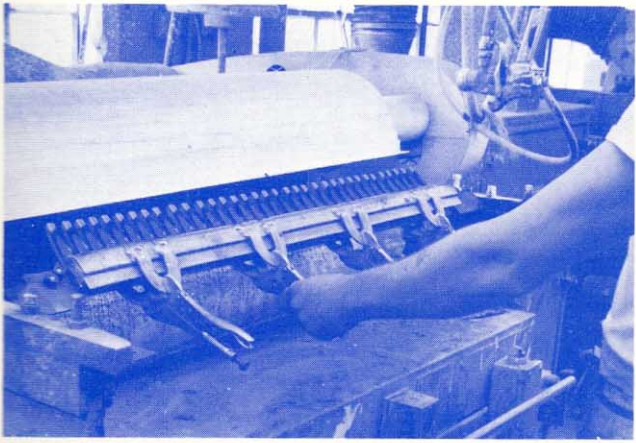
Exacting Inspection

Careful, detailed inspection keeps all operators, all machines working at a precision level. By constant, close inspection, Camillus attains the perfection necessary to top-quality . . . perfection throughout the knife . . . in places that never show, but that are absolutely necessary to years of service and satisfaction.

Covers and liners are united . . . ready for riveting.

PACKAGING - SERVICE

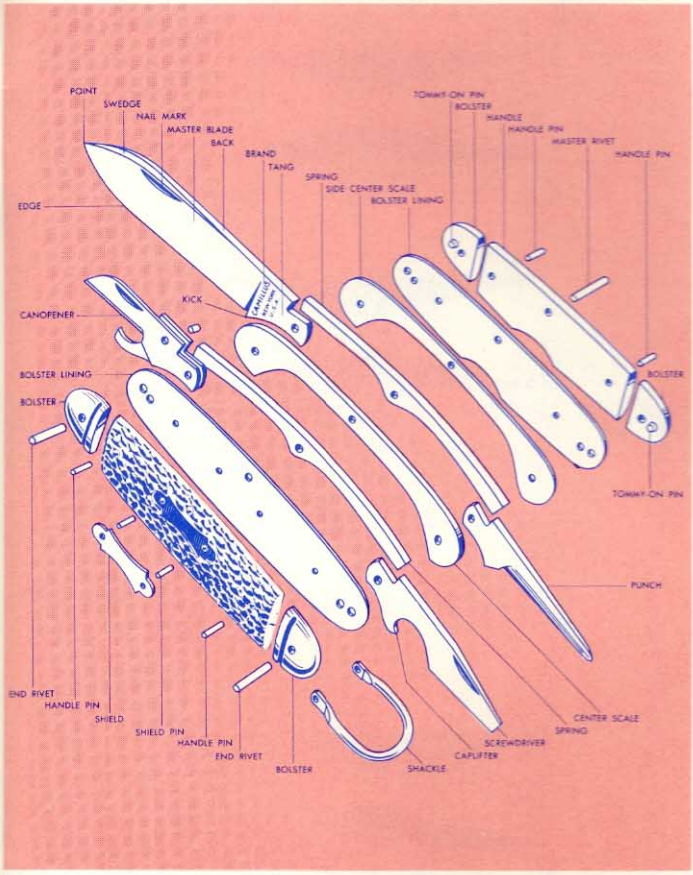
Knives are glazed, scoured and hand-buffed to remove rough areas.



Buffing bolsters, shields and handles to a high polished finish.

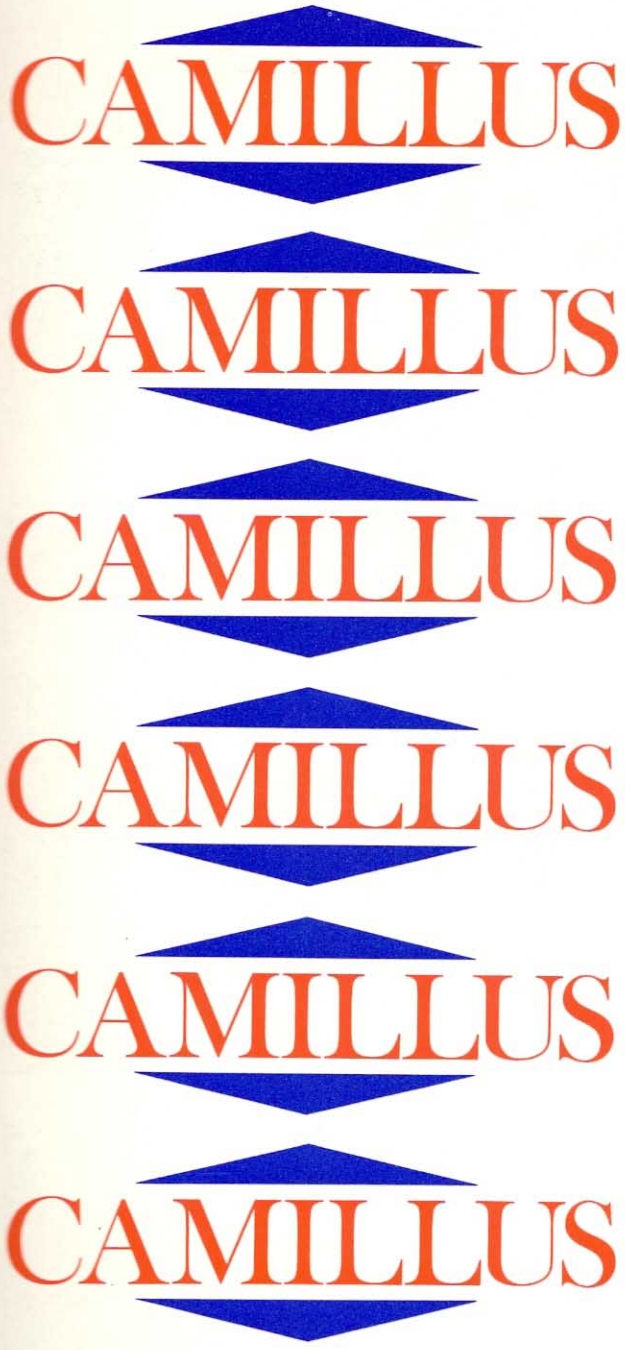
The finished product being packaged . . . ready for shipment.

COMPONENT KNIFE PARTS



CAMILLUS

CAMILLUS CUTLERY COMPANY
52 Main Street
Camillus, New York 13031
Tel. (315) 672-8111



ALL AMERICAN MADE SINCE
1876

CAMILLUS CUTLERY COMPANY

Camillus, New York 13031